

Work Order ID 123253

August-06-14 7:59:26 AM

123253

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Item ID: D4476-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Small Rib Assembly, LH
 Start Date: 8/06/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/06/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: NCR14-4105

Approvals: Process Plan: U Date: Tooling: Date: Run Start ***NR1***
 QC: U Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4476	REV B								

160 QC5- Inspect part completeness to step on W/O. 0.00 ***160*** 1 14/03/11
 QC Memo 0.00 38
 Quality Control PULL FROM STOCK: 9-89
 1 X D4476-042 B96004 Shp
 RE-IDENTIFY AS D4476-041
 USING NEW B/N

200 Identify as per dwg & Stock Location: ST105 0.00 ***200*** 1X 28
 Packaging Memo 0.00 9-89
 Packaging ID & STK AUG 11 2014

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Item ID: D4476-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Small Rib Assembly, LH

Stop ***NS2***

Start Date: 8/06/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/06/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
210	QC21- Final Inspection - Work Order Release	0.00							
210									
QC	Memo	0.00							
Quality Control									

MLJ 14-08-18mf
14-8-18.

Picklist Print

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Parent Item: D4476-041

D4476-041

Parent Item Name: Small Rib Assembly, LH

Start Date: 8/06/14

Required Date: 8/06/14

Start Qty: 1.00

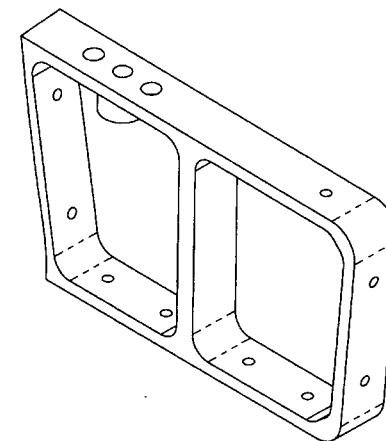
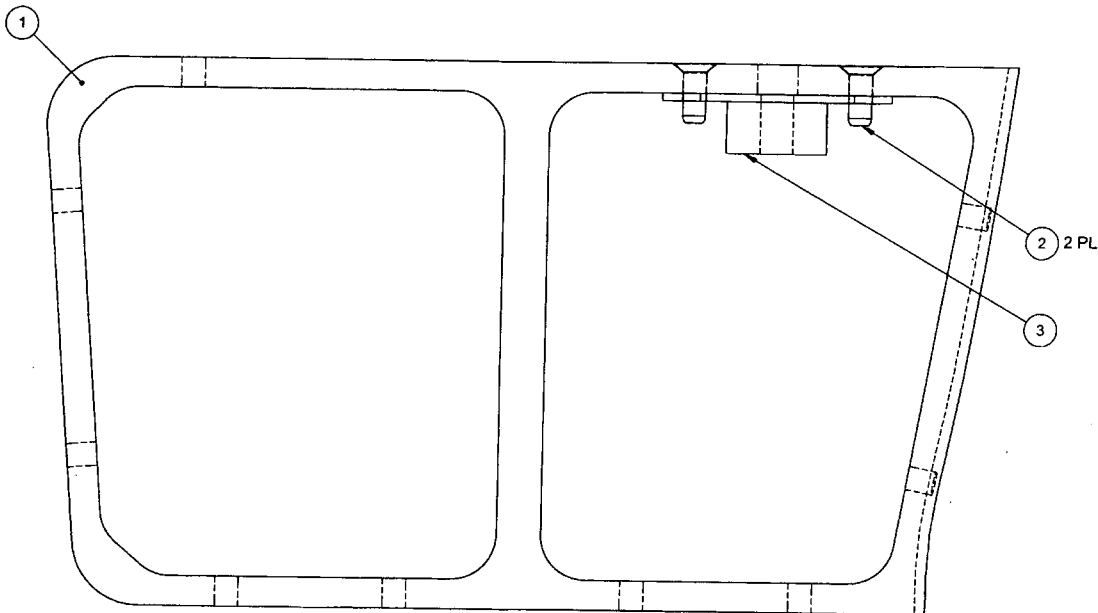
Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 11-12-05 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4476-042		Manufactured	No				Each	0.0000		1			
D4476-042									**				
Small Rib Assembly, RH													

1 x 96004
MF
14-8-18

ITEM	QTY	P/N	DESCRIPTION
	X	D4476-041	SMALL RIB ASSY (LH)
1	1	D4476-1	SMALL RIB (LH)
2	2	MS20426AD3-4	RIVET, CSK
3	1	MS21059L08	NUTPLATE



W/B 123253

RELEASED
2012-09-18

D4476-041 SMALL RIB ASSY (LH)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

B	GENERAL REVISION SEE REV. A FOR DETAILS. ADDED -042 AND -2. ADDED PRIMER NOTE.	AJS	12.09.10
A	NEW ISSUE	AJS	11.11.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4476	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SMALL RIB ASSY	NTS
DATE	12.09.10	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	